

# Silicone Surfactants

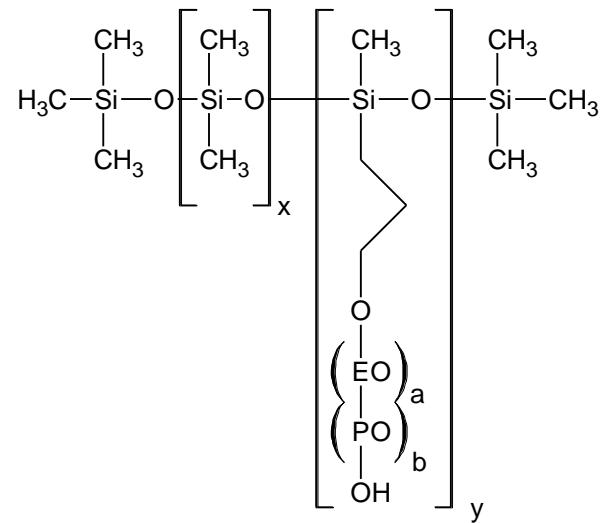
Synthesis

# Overview

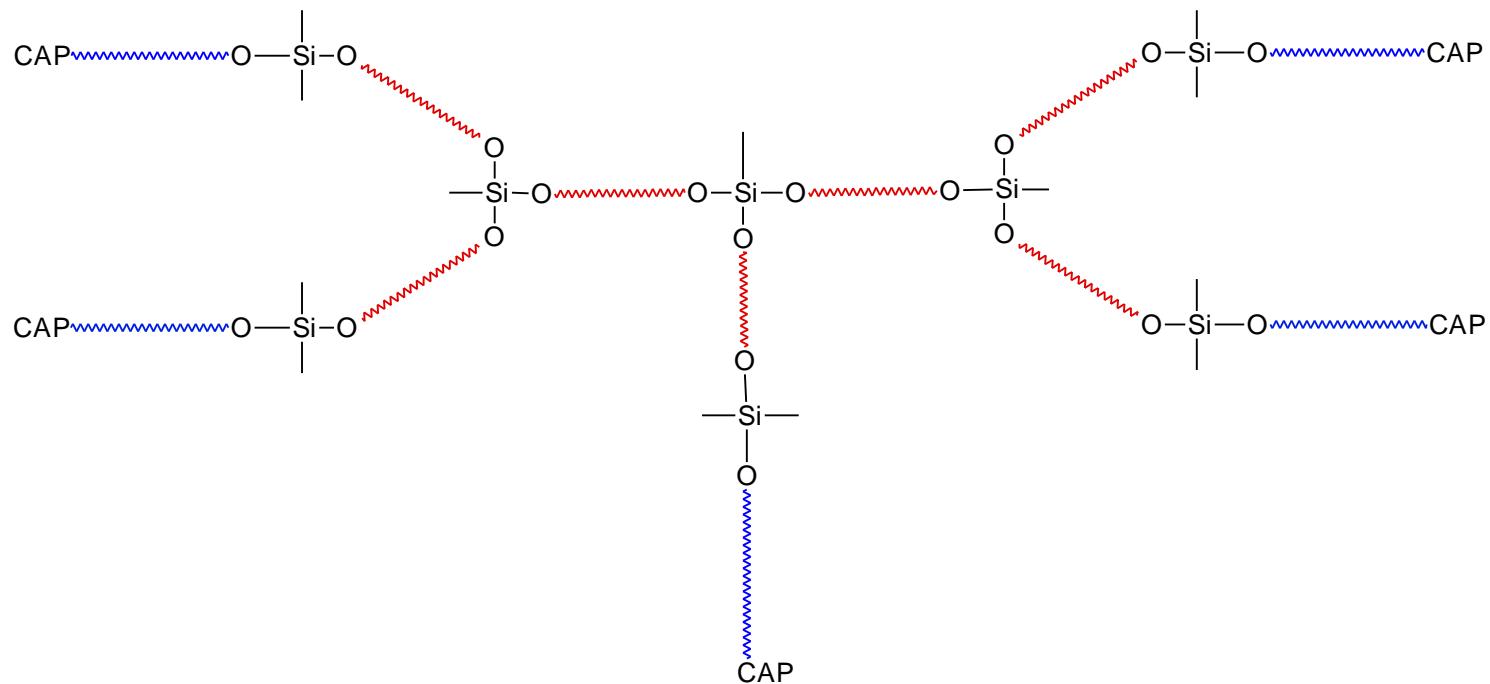
- General Structure of SPE's
  - Linear Pendant
  - Branched Terminal
- Synthesis
  - Silicone
    - Müller-Rochow Process
    - Hydrolysis
    - Equilibration
  - Polyether
    - OH terminated
    - Methyl capped
    - Acetate capped
  - Coupling
    - Hydrosilation
    - Transestrification

# Silicone Surfactant

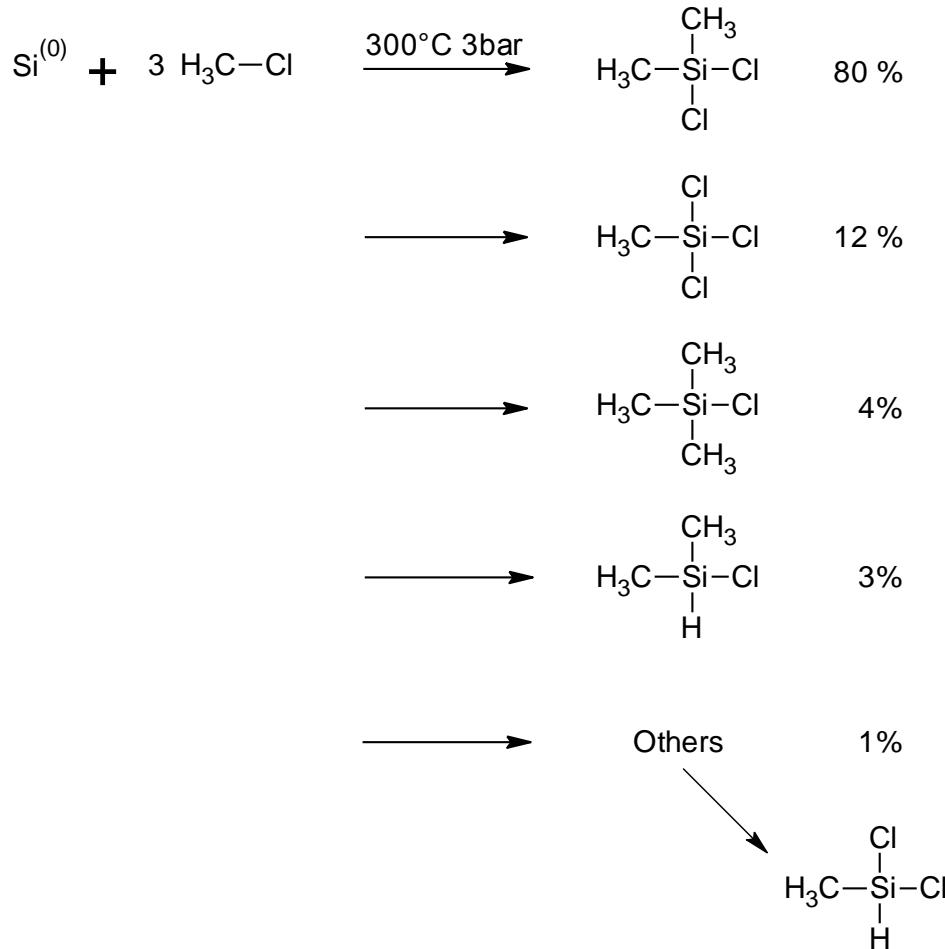
## Linear Pendant



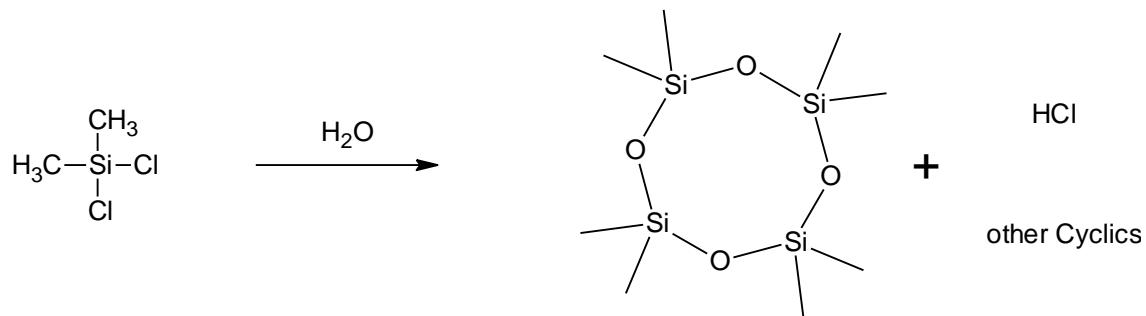
# Silicone Surfactant Branched Terminal



# Müller-Rochow Process



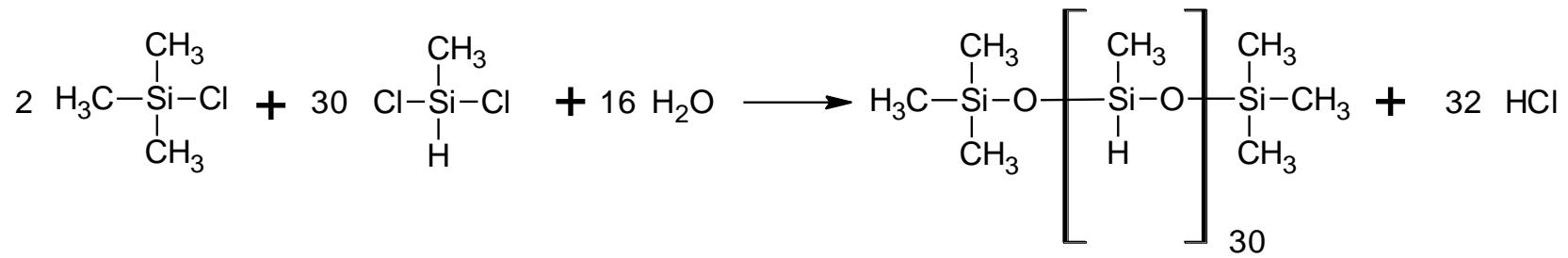
# D4 Synthesis (Hydrolysis)



75-78-5

556-67-2

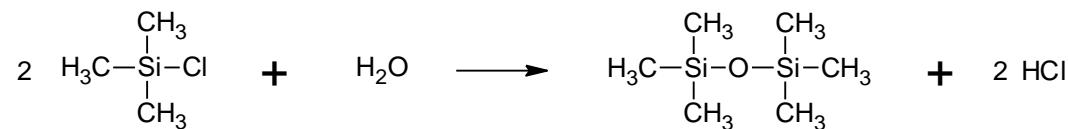
# Si-H Fluid Hydrolysis



75-77-4

75-54-7

# MM Synthesis

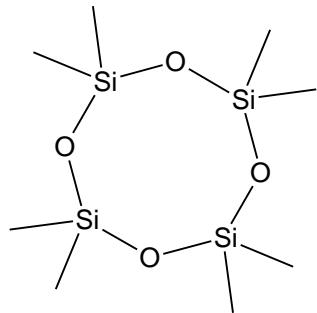


75-78-5

107-46-0

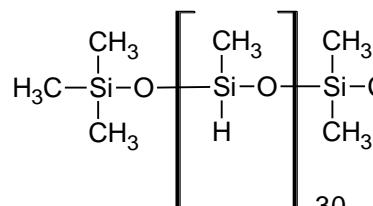
# Equilibration I

D4



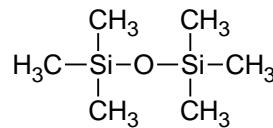
+

Si-H Fluid

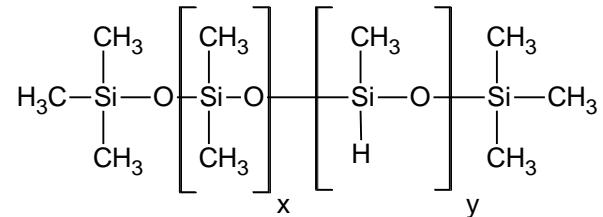


KOH

MM



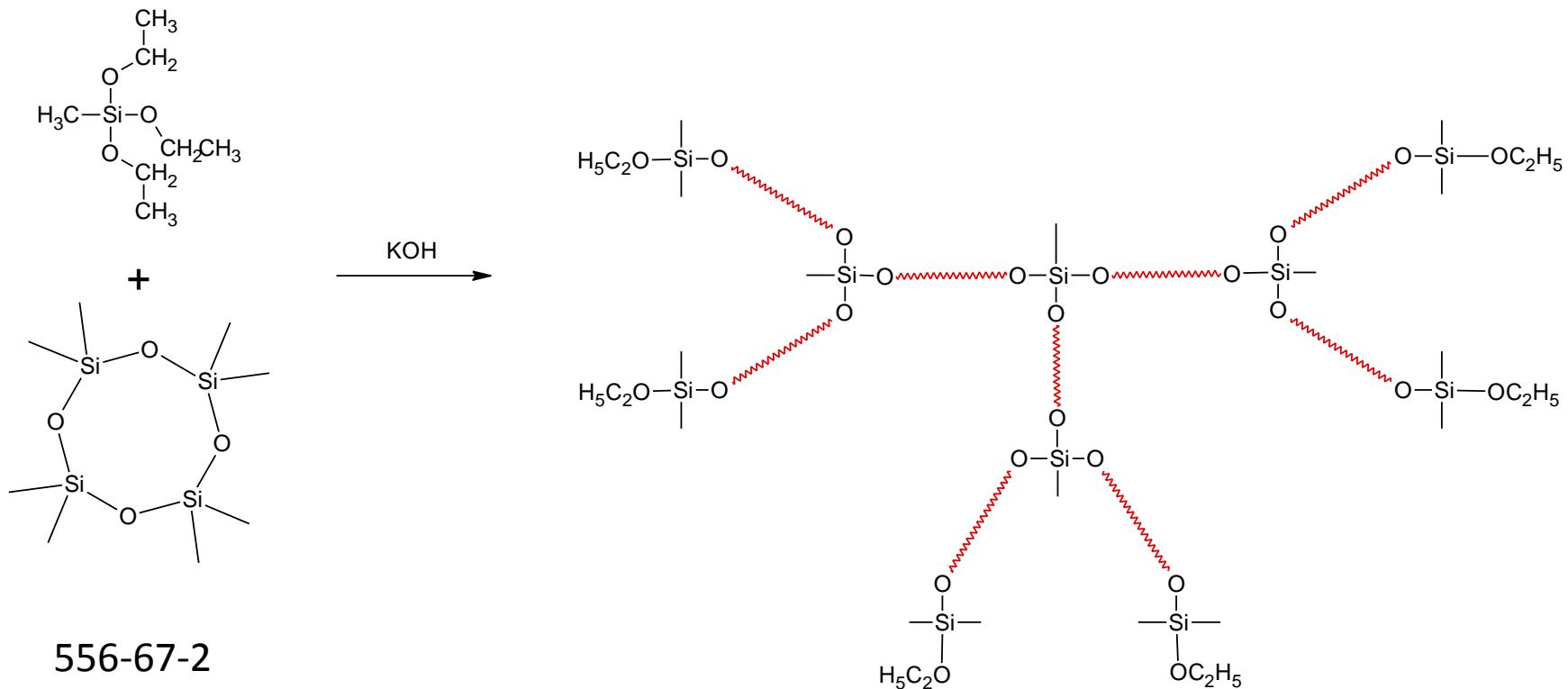
+



Linear Backbone

# Equilibration II

2031-67-6

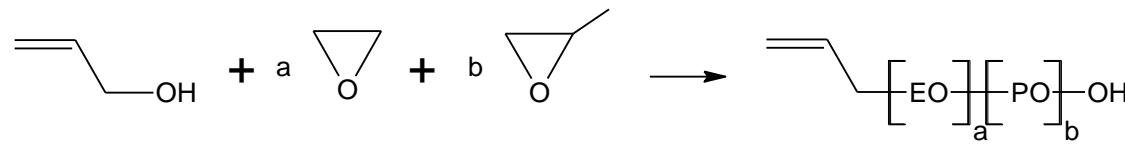


556-67-2

Branched Backbone

# Polyether Synthesis

## OH Terminated



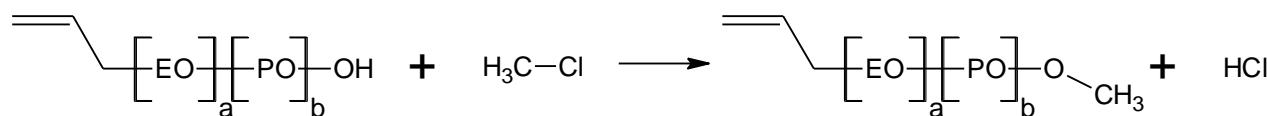
107-18-6

75-21-8

75-56-9

# Polyether Synthesis

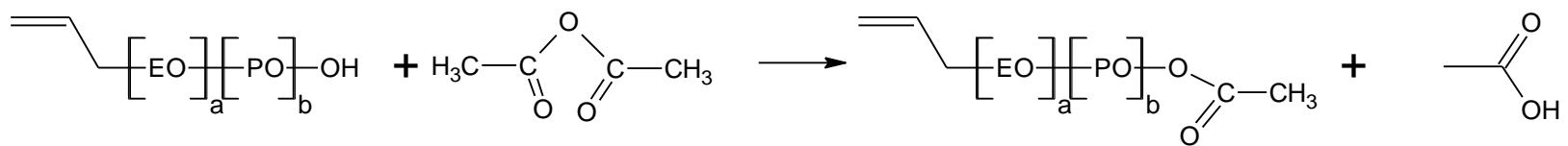
## Methyl capped



74-87-3

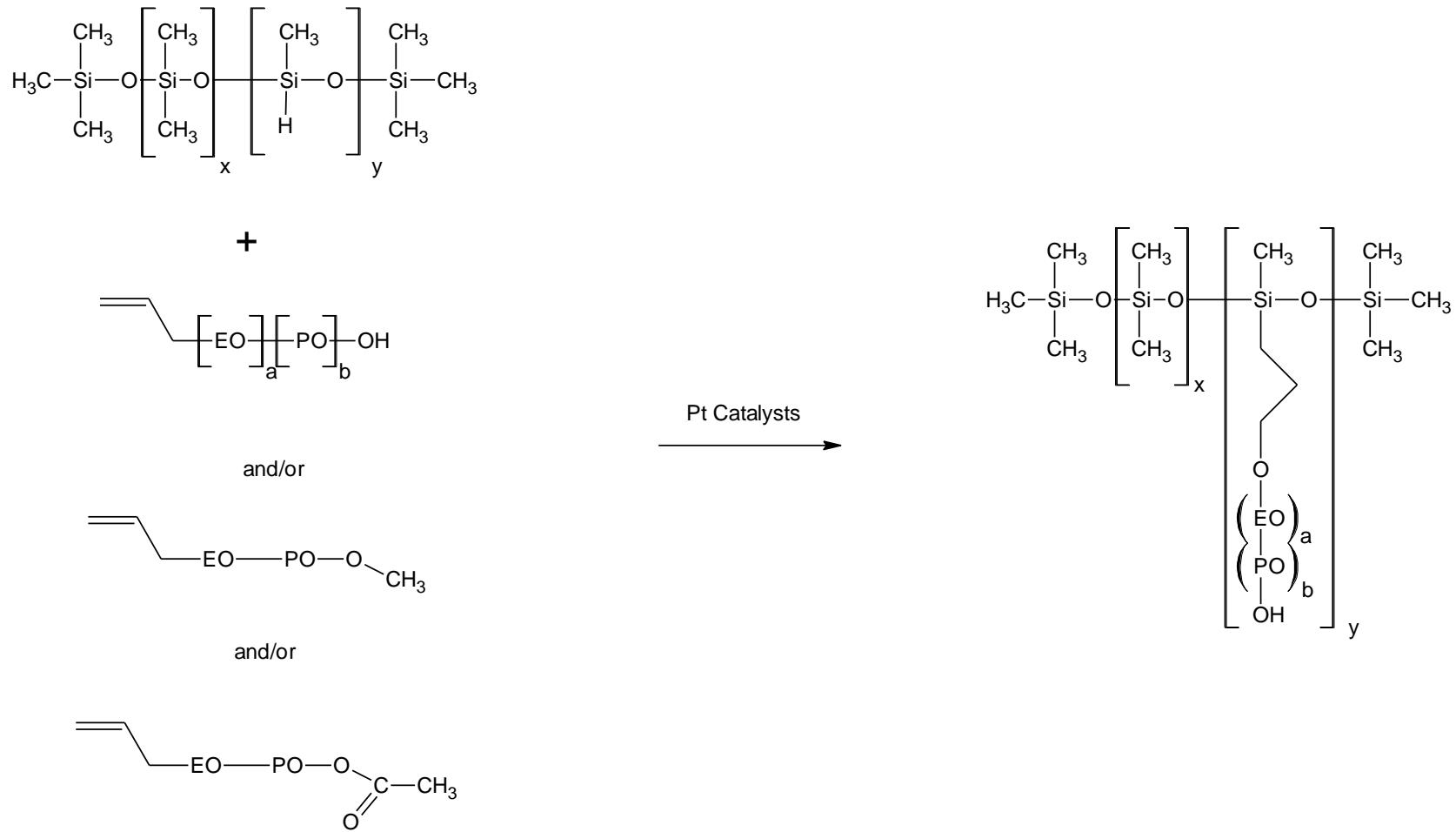
# Polyether Synthesis

## Acetate capped



108-24-7

# Hydrosilation



# Transestrification

